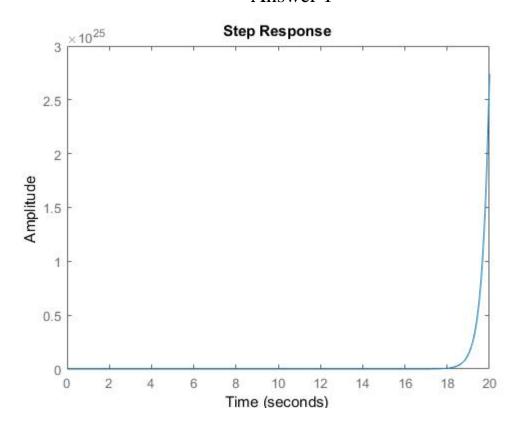
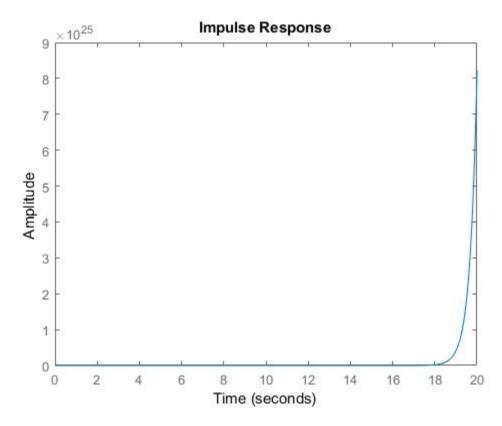
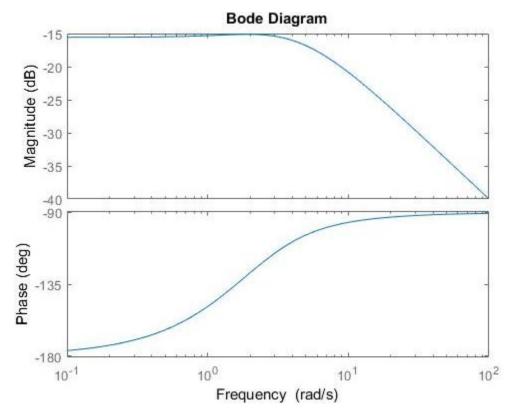
Answer 1



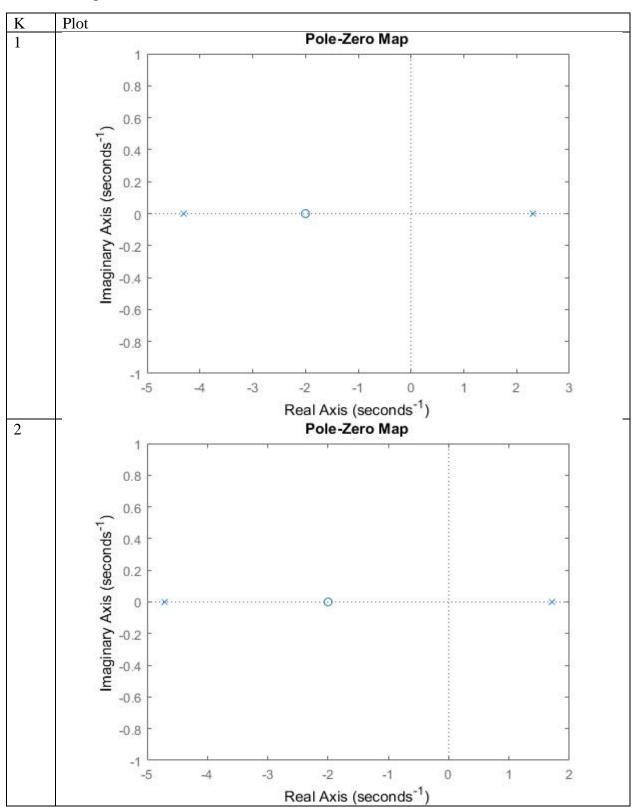


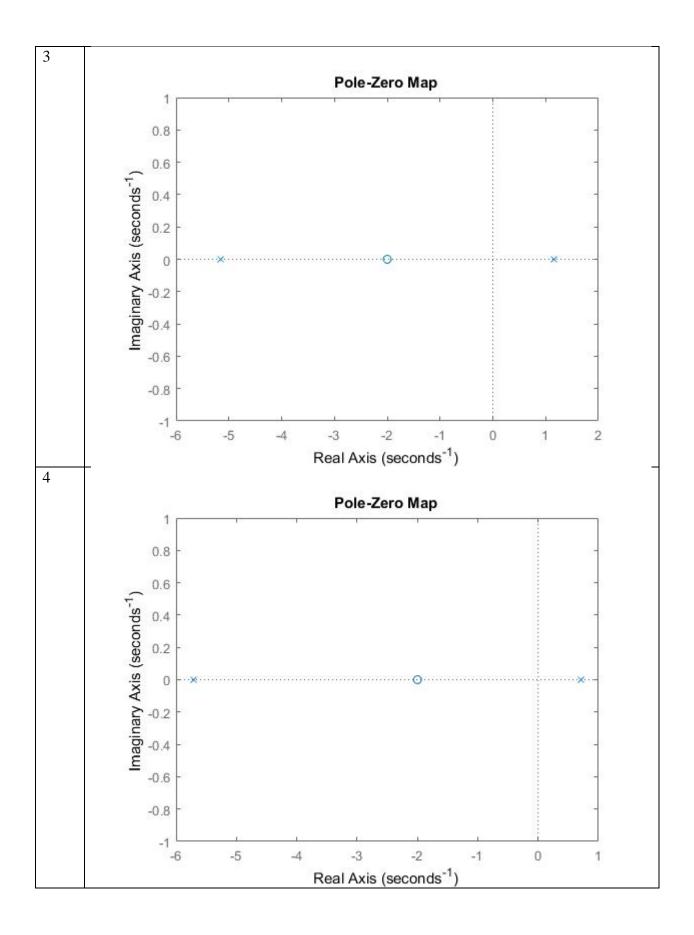


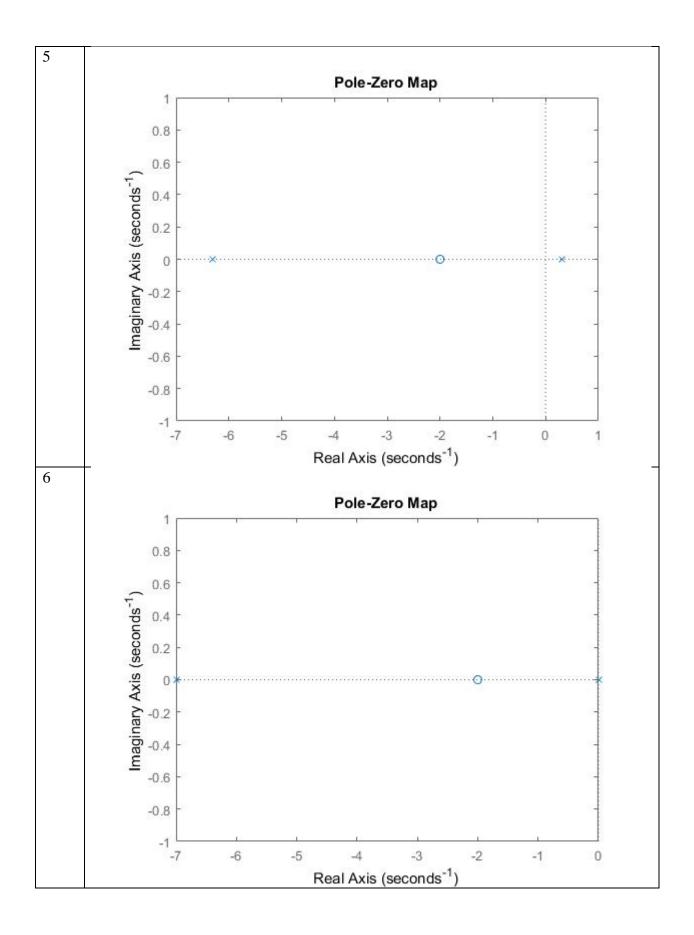
No, the system is BIBO stable. Because the magnitude increases and does not stabilize at any point.

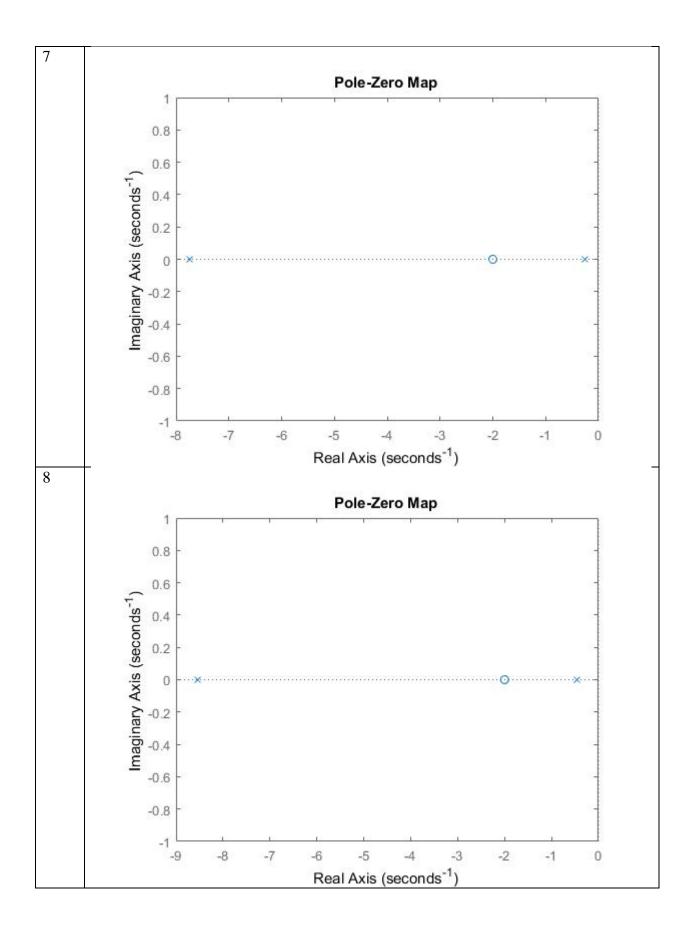
Answer 2

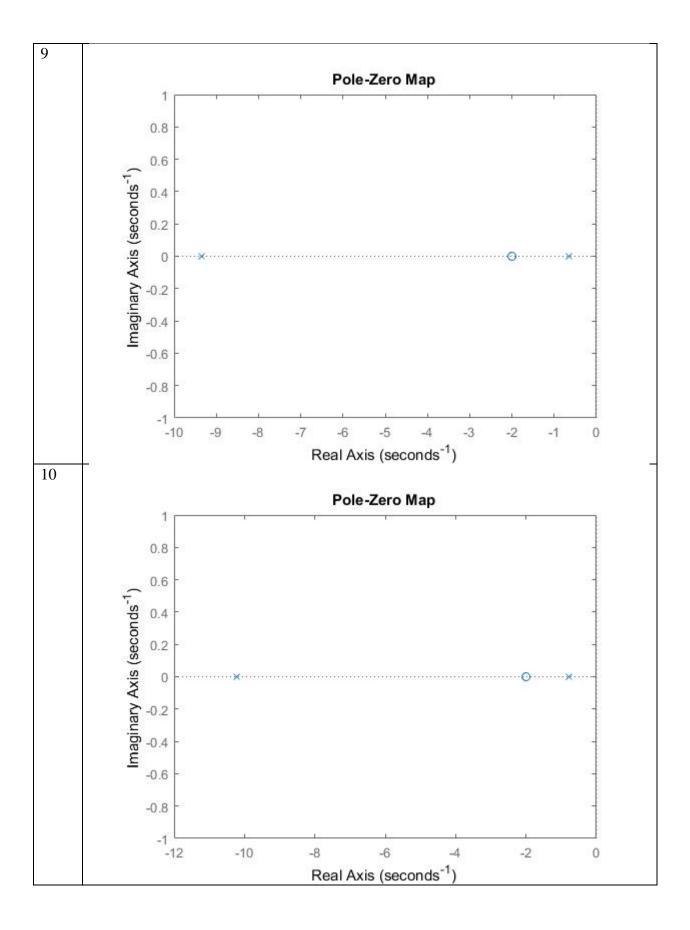
Zero Pole Maps











 $\label{eq:Answer 3} Answer \ 3$ The smallest value of K for which all the poles are in the left hand plane is 6.1



